XIAMETER(R) OFS-0772 SILICONATE

Version	Revision Date:	SDS Number:	Date of last issue: 10/13/2015
3.0	05/11/2016	953151-00004	Date of first issue: 02/09/2015

SECTION 1. IDENTIFICATION

Product name : XIAMETER(R) OFS-0772 SILICONATE

Product code : 000000000004088878

Manufacturer or supplier's details

Company name of supplier : Dow Corning Corporation

Address : South Saginaw Road
Midland Michigan 48686

Telephone : (989) 496-6000

Emergency telephone : 24 Hour Emergency Telephone : (989) 496-5900
CHEMTREC : (800) 424-9300

Recommended use of the chemical and restrictions on use

Recommended use : Impregnation agents

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

Corrosive to Metals : Category 1

Skin corrosion : Category 1

Serious eye damage : Category 1

GHS label elements

Hazard pictograms :

Signal Word : Danger

Hazard Statements : H290 May be corrosive to metals.
H314 Causes severe skin burns and eye damage.

Precautionary Statements :

Prevention:

P234 Keep only in original container.
P260 Do not breathe spray.
P264 Wash skin thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT

induce vomiting.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.
P363 Wash contaminated clothing before reuse.
P390 Absorb spillage to prevent material damage.

Storage:

P405 Store locked up.
P406 Store in corrosive resistant container with a resistant inner liner.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Chemical nature : Silicates

Hazardous ingredients

Chemical name	CAS-No.	Concentration (% w/w)
Sodium methyl siliconate	16589-43-8	>= 30 - < 50
Methanol	67-56-1	>= 0.1 - < 1

SECTION 4. FIRST AID MEASURES

General advice : In the case of accident or if you feel unwell, seek medical advice immediately.
When symptoms persist or in all cases of doubt seek medical advice.

If inhaled : If inhaled, remove to fresh air.
If not breathing, give artificial respiration.
If breathing is difficult, give oxygen.
Get medical attention immediately.

In case of skin contact : In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes.
Get medical attention immediately.
Wash clothing before reuse.

Thoroughly clean shoes before reuse.

In case of eye contact	:	In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. If easy to do, remove contact lens, if worn. Get medical attention immediately.
If swallowed	:	If swallowed, DO NOT induce vomiting. If vomiting occurs have person lean forward. Call a physician or poison control center immediately. Rinse mouth thoroughly with water. Never give anything by mouth to an unconscious person.
Most important symptoms and effects, both acute and delayed	:	Causes serious eye damage. Causes severe burns. Causes digestive tract burns.
Protection of first-aiders	:	First Aid responders should pay attention to self-protection, and use the recommended personal protective equipment when the potential for exposure exists.
Notes to physician	:	Treat symptomatically and supportively.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	:	Water spray Alcohol-resistant foam Carbon dioxide (CO2) Dry chemical
Unsuitable extinguishing media	:	None known.
Specific hazards during fire fighting	:	Exposure to combustion products may be a hazard to health.
Hazardous combustion products	:	Carbon oxides Silicon oxides Metal oxides Formaldehyde
Specific extinguishing methods	:	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Use water spray to cool unopened containers. Remove undamaged containers from fire area if it is safe to do so. Evacuate area.
Special protective equipment for fire-fighters	:	In the event of fire, wear self-contained breathing apparatus. Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Use personal protective equipment. Follow safe handling advice and personal protective equipment recommendations.
Environmental precautions	:	Discharge into the environment must be avoided. Prevent further leakage or spillage if safe to do so. Prevent spreading over a wide area (e.g. by containment or oil barriers). Retain and dispose of contaminated wash water. Local authorities should be advised if significant spillages cannot be contained.
Methods and materials for containment and cleaning up	:	Soak up with inert absorbent material. For large spills, provide diking or other appropriate containment to keep material from spreading. If diked material can be pumped, store recovered material in appropriate container. Clean up remaining materials from spill with suitable absorbent. Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable. Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

SECTION 7. HANDLING AND STORAGE

Technical measures	:	See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.
Local/Total ventilation	:	Use with local exhaust ventilation.
Advice on safe handling	:	Do not get on skin or clothing. Do not breathe vapors or spray mist. Do not swallow. Do not get in eyes. Handle in accordance with good industrial hygiene and safety practice. Keep container tightly closed. Keep away from metals. Store in original container or corrosive resistant and/or lined container. Take care to prevent spills, waste and minimize release to the environment.
Conditions for safe storage	:	Keep in properly labeled containers. Store in original container. Store locked up. Keep tightly closed. Store in accordance with the particular national regulations.
Materials to avoid	:	Do not store with the following product types: Strong oxidizing agents Organic peroxides

Explosives

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Ingredients	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Methanol	67-56-1	TWA	200 ppm	ACGIH
		STEL	250 ppm	ACGIH
		TWA	200 ppm 260 mg/m³	NIOSH REL
		ST	250 ppm 325 mg/m³	NIOSH REL
		TWA	200 ppm 260 mg/m³	OSHA Z-1

Hazardous components without workplace control parameters

Ingredients	CAS-No.
Sodium methyl siliconate	16589-43-8

Biological occupational exposure limits

Ingredients	CAS-No.	Control parameters	Biological specimen	Sampling time	Permissible concentration	Basis
Methanol	67-56-1	Methanol	Urine	End of shift (As soon as possible after exposure ceases)	15 mg/l	ACGIH BEI

Engineering measures : Processing may form hazardous compounds (see section 10).
Minimize workplace exposure concentrations.
Use with local exhaust ventilation.

Personal protective equipment

Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection

Material	:	Chemical-resistant gloves
Remarks	:	Choose gloves to protect hands against chemicals depending on the concentration specific to place of work. Breakthrough time is not determined for the product. Change gloves often! For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Wash hands before breaks and at the end of workday.
Eye protection	:	Wear the following personal protective equipment: Chemical resistant goggles must be worn. If splashes are likely to occur, wear: Face-shield
Skin and body protection	:	Select appropriate protective clothing based on chemical resistance data and an assessment of the local exposure potential. Skin contact must be avoided by using impervious protective clothing (gloves, aprons, boots, etc).
Hygiene measures	:	Ensure that eye flushing systems and safety showers are located close to the working place. When using do not eat, drink or smoke. Wash contaminated clothing before re-use. These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may require added precautions. For further information regarding the use of silicones / organic oils in consumer aerosol applications, please refer to the guidance document regarding the use of these type of materials in consumer aerosol applications that has been developed by the silicone industry (www.SEHSC.com) or contact the Dow Corning customer service group.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	liquid
Color	:	colorless
Odor	:	slight
Odor Threshold	:	No data available
pH	:	13
Melting point/freezing point	:	No data available
Initial boiling point and boiling range	:	100 °C
Flash point	:	> 100 °C

		Method: closed cup
Evaporation rate	:	No data available
Flammability (solid, gas)	:	Not applicable
Upper explosion limit	:	No data available
Lower explosion limit	:	No data available
Vapor pressure	:	No data available
Relative vapor density	:	No data available
Relative density	:	1.25
Solubility(ies)		
Water solubility	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Viscosity, kinematic	:	10 cSt
Explosive properties	:	Not explosive
Oxidizing properties	:	The substance or mixture is not classified as oxidizing.
Molecular weight	:	No data available
Metal corrosion rate	:	Corrosive to metals

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	Not classified as a reactivity hazard.
Chemical stability	:	Stable under normal conditions.
Possibility of hazardous reactions	:	Use at elevated temperatures may form highly hazardous compounds. Can react with strong oxidizing agents. May be corrosive to metals. Hazardous decomposition products will be formed at elevated temperatures.
Conditions to avoid	:	None known.

Incompatible materials : Oxidizing agents
Acids

Hazardous decomposition products
Thermal decomposition : Formaldehyde

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation
Skin contact
Ingestion
Eye contact

Acute toxicity

Not classified based on available information.

Product:

Acute oral toxicity	:	Acute toxicity estimate: > 5,000 mg/kg Method: Calculation method
Acute inhalation toxicity	:	Acute toxicity estimate: > 200 mg/l Exposure time: 4 h Test atmosphere: vapor Method: Calculation method
Acute dermal toxicity	:	Acute toxicity estimate: > 5,000 mg/kg Method: Calculation method

Ingredients:

Methanol:

Acute oral toxicity	:	Acute toxicity estimate (Humans): 300 mg/kg Method: Expert judgment
Acute inhalation toxicity	:	Acute toxicity estimate: 3 mg/l Exposure time: 4 h Test atmosphere: vapor Method: Expert judgment Remarks: Based on harmonised classification in EU regulation 1272/2008, Annex VI
Acute dermal toxicity	:	Acute toxicity estimate (Humans): 300 mg/kg Method: Expert judgment

Skin corrosion/irritation

Causes severe burns.

Ingredients:

Sodium methyl siliconate:

Species: Rabbit
Result: Corrosive after 3 minutes or less of exposure

Remarks: Based on data from similar materials

Methanol:

Species: Rabbit
Result: No skin irritation

Serious eye damage/eye irritation

Causes serious eye damage.

Ingredients:

Sodium methyl siliconate:

Species: Rabbit
Result: Irreversible effects on the eye
Remarks: Based on test data

Methanol:

Species: Rabbit
Result: No eye irritation

Respiratory or skin sensitization

Skin sensitization

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

Ingredients:

Methanol:

Test Type: Maximization Test
Routes of exposure: Skin contact
Species: Guinea pig
Result: negative

Germ cell mutagenicity

Not classified based on available information.

Ingredients:

Methanol:

Genotoxicity in vitro	:	Test Type: Bacterial reverse mutation assay (AMES) Method: OECD Test Guideline 471 Result: negative
	:	Test Type: In vitro mammalian cell gene mutation test Method: OECD Test Guideline 476 Result: negative
Genotoxicity in vivo	:	Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay) Species: Mouse

Application Route: Intraperitoneal injection
Result: negative

Carcinogenicity

Not classified based on available information.

Ingredients:

Methanol:

Species: Mouse
Application Route: inhalation (vapor)
Exposure time: 18 Months
Method: OECD Test Guideline 453
Result: negative

IARC	No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
OSHA	No ingredient of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.
NTP	No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Not classified based on available information.

Ingredients:

Methanol:

Effects on fertility	:	Test Type: Fertility/early embryonic development Species: Mouse Application Route: Ingestion Result: negative
Effects on fetal development	:	Test Type: Embryo-fetal development Species: Mouse Application Route: Ingestion Method: OECD Test Guideline 414 Result: positive Remarks: The effects were seen only at maternally toxic doses.

STOT-single exposure

Not classified based on available information.

Ingredients:

Methanol:

Target Organs: Eyes, Central nervous system
Assessment: Causes damage to organs.

STOT-repeated exposure

Not classified based on available information.

Repeated dose toxicity

Ingredients:

Methanol:

Species: Rat
NOAEL: 1.06 mg/l
Application Route: inhalation (vapor)
Exposure time: 90 Days

Aspiration toxicity

Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Ingredients:

Methanol:

Toxicity to fish	:	LC50 (Lepomis macrochirus (Bluegill sunfish)): 15,400 mg/l Exposure time: 96 h
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): > 10,000 mg/l Exposure time: 48 h
Toxicity to algae	:	EC50 (Pseudokirchneriella subcapitata (green algae)): 22,000 mg/l Exposure time: 96 h Method: OPPTS 850.5400
Toxicity to fish (Chronic toxicity)	:	NOEC (Oryzias latipes (Orange-red killifish)): 15,800 mg/l Exposure time: 200 h
Toxicity to bacteria	:	EC50: 20,000 mg/l Exposure time: 15 h

Persistence and degradability

Ingredients:

Methanol:

Biodegradability	:	Result: Readily biodegradable. Biodegradation: 95 % Exposure time: 20 d

Bioaccumulative potential

Ingredients:

Methanol:

Bioaccumulation	:	Species: Leuciscus idus (Golden orfe) Bioconcentration factor (BCF): < 10
Partition coefficient: n-octanol/water	:	log Pow: -0.77

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Resource Conservation and Recovery Act (RCRA)	:	When a decision is made to discard this material as supplied, it is classified as a RCRA hazardous waste.
Waste Code	:	D002: Corrosivity
Waste from residues	:	Dispose of in accordance with local regulations.
Contaminated packaging	:	Empty containers should be taken to an approved waste handling site for recycling or disposal. If not otherwise specified: Dispose of as unused product.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

UN number	:	UN 1719
Proper shipping name	:	CAUSTIC ALKALI LIQUID, N.O.S. (Sodium methyl siliconate)
Class	:	8
Packing group	:	II
Labels	:	8

IATA-DGR

UN/ID No.	:	UN 1719
Proper shipping name	:	Caustic alkali liquid, n.o.s. (Sodium methyl siliconate)
Class	:	8
Packing group	:	II
Labels	:	Corrosive
Packing instruction (cargo aircraft)	:	855
Packing instruction (passen-	:	851

ger aircraft)

IMDG-Code

UN number	:	UN 1719
Proper shipping name	:	CAUSTIC ALKALI LIQUID, N.O.S. (Sodium methyl siliconate)
Class	:	8
Packing group	:	II
Labels	:	8
EmS Code	:	F-A, S-B
Marine pollutant	:	no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

49 CFR

UN/ID/NA number	:	UN 1719
Proper shipping name	:	CAUSTIC ALKALI LIQUIDS, N.O.S. (Sodium methyl siliconate)
Class	:	8
Packing group	:	II
Labels	:	CORROSIVE
ERG Code	:	154
Marine pollutant	:	no

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

Ingredients	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
Methanol	67-56-1	5000	*

*: Calculated RQ exceeds reasonably attainable upper limit.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards : Acute Health Hazard

SARA 302 : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

US State Regulations

Pennsylvania Right To Know

Water	7732-18-5
Sodium methyl siliconate	16589-43-8
Methanol	67-56-1

California Prop. 65 WARNING: This product contains a chemical known in the

	State of California to cause birth defects or other reproductive harm.
Methanol	67-56-1

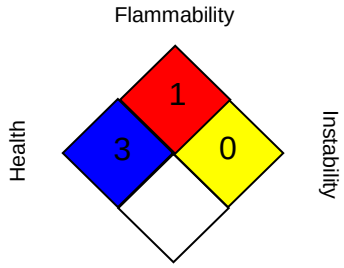
The ingredients of this product are reported in the following inventories:

NZIoC	All ingredients listed or exempt.
REACH	For purchases from Dow Corning EU legal entities, all ingredients are currently pre/registered or exempt under REACH. For purchases from non-EU Dow Corning legal entities with the intention to export into EEA please contact your DC representative/local office.
TSCA	All chemical substances in this material are included on or exempted from listing on the TSCA Inventory of Chemical Substances.
AICS	All ingredients listed or exempt.
IECSC	All ingredients listed or exempt.
ENCS/ISHL	All components are listed on ENCS/ISHL or exempted from inventory listing.
KECI	All ingredients listed, exempt or notified.
PICCS	All ingredients listed or exempt.
DSL	All chemical substances in this product comply with the CEPA 1999 and NSNR and are on or exempt from listing on the Canadian Domestic Substances List (DSL).
TCSI	All ingredients listed or exempt.

SECTION 16. OTHER INFORMATION

Further information

NFPA:



HMIS III:

HEALTH	3
FLAMMABILITY	1
PHYSICAL HAZARD	0

0 = not significant, 1 =Slight,
2 = Moderate, 3 = High
4 = Extreme, * = Chronic

Full text of other abbreviations

ACGIH	:	USA. ACGIH Threshold Limit Values (TLV)
ACGIH BEI	:	ACGIH - Biological Exposure Indices (BEI)
NIOSH REL	:	USA. NIOSH Recommended Exposure Limits
OSHA Z-1	:	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
ACGIH / TWA	:	8-hour, time-weighted average
ACGIH / STEL	:	Short-term exposure limit
NIOSH REL / TWA	:	Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
NIOSH REL / ST	:	STEL - 15-minute TWA exposure that should not be exceeded at any time during a workday
OSHA Z-1 / TWA	:	8-hour time weighted average

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR -

No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Sources of key data used to compile the Material Safety Data Sheet	:	Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, http://echa.europa.eu/
Revision Date	:	05/11/2016

Items where changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

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